Product Information

VESTAMID® L1833 NC

MEDIUM-VISCOSITY, HEAT-STABILIZED, GLASS FIBER–REINFORCED COMPOUND BASED ON NYLON 12

VESTAMID® L1833 is a 23% glass fiber-reinforced, easily demoldable and heat-stabilized polyamide 12 compound.

Due to its mold release properties, VESTAMID® L1833 is suitable for the efficient production of injection molded parts with short cycle times.

Further advantages of VESTAMID® L1833 are the characteristic properties of polyamide 12 as low water absorption, good dimensional stability and almost the same properties at changing ambient humidity.
VESTAMID® L1833 is supplied as cylindrical granules, ready for processing, in moisture-proof bags.

The use of colorants may change property values.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

For information about processing of VESTAMID®, please follow the general commendations about "Processing of VESTAMID® compounds".

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM
OR VISIT OUR PRODUCT AT WWW.VESTAMID.COM

Key Features

Industrial Sector
Automotive and Mobility, Sustainable, Industry and Engineering

Sustainability
Sustainable electricity

Processing
Injection molding

Delivery form
Pellets, Granules

Resistance to
Heat (thermal stability), Oil / fuels

Electrical
Insulating

Conformity
Automotive

Additives
Glass fibers, Lubricant

LCA-values	dry	Unit	Test Standard
LCA name of certificate	VESTAMID® L GF medium	-	ISO 14040, 14044
LCA certifier	TÜV Rheinland	-	ISO 14040, 14044
Blue water consumption	**23.6**	kg	ISO 14040, 14044
Global Warming Potential incl. bio. C incl. LUC	**5.1**	kg CO_2 eq./kg	ISO 14040, 14044
Global Warming Potential excl. bio. C incl. LUC	**5.1**	kg CO_2 eq./kg	ISO 14040, 14044
Land use (ReCiPe 2016)	**0.1**	Annual crop eq. y	ISO 14040, 14044
GWP savings as compared to 2023 reference	**-2.3**	kg CO_2 eq./kg	ISO 14040, 14044

Mechanical properties ISO	dry / cond	Unit	Test Standard
Tensile modulus	**798000 / 696000**	psi	ISO 527
Tensile strength	**15500 / -**	psi	ISO 527
Yield stress	**15500 / 13800**	psi	ISO 527
Yield strain	**4 / 5**	%	ISO 527
Stress at break	**14500 / ***	psi	ISO 527
Nominal strain at break, tB	**6 / 6.5**	%	ISO 527
Tensile creep modulus, 0,5% Strain, 1h	*** / 725000**	psi	ISO 899-1
Tensile creep modulus, 0,5% Strain, 1000h	*** / 537000**	psi	ISO 899-1
Charpy impact strength, +23°C	**40.9 / 33.3**	ftlb/in²	ISO 179/1eU
Type of failure	**C / -**	-	-
Charpy impact strength, -30°C	**45.2 / 35.7**	ftlb/in²	ISO 179/1eU
Type of failure	**C / -**	-	-
Charpy notched impact strength, +23°C	**9.99 / 10.9**	ftlb/in²	ISO 179/1eA
Type of failure	**C / -**	-	-
Charpy notched impact strength, -30°C	**7.61 / 8.09**	ftlb/in²	ISO 179/1eA
Type of failure	**C / -**	-	-
Flexural modulus, 23°C	**769000 / -**	psi	ISO 178

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature	**352 / ***	°F	ISO 11357-1/-3
Glass transition temperature, DSC	**104 / ***	°F	ISO 11357-1/-2
Temp. of deflection under load A, 1.80 MPa	**320 / ***	°F	ISO 75-1/-2
Temp. of deflection under load B, 0.45 MPa	**347 / ***	°F	ISO 75-1/-2
Vicat softening temperature A, 10 N, 50 K/h	**347 / ***	°F	ISO 306
Vicat softening temperature B, 50 N, 50 K/h	**347 / ***	°F	ISO 306
Coeff. of linear therm. expansion, 23°C to 55 °C, parallel	**3.89E-5 / ***	in/in/°F	ISO 11359-1/-2
Coeff. of linear therm. expansion, 23°C to 55 °C, normal	**4.44E-5 / ***	in/in/°F	ISO 11359-1/-2
Melting Temperature	**352**	°F	ASTM D 3418

Physical properties	dry / cond	Unit	Test Standard
Density	**1.17 / 1.17**	g/cm³	ISO 1183
Water absorption	**1.2 / ***	%	Sim. to ISO 62
Humidity absorption	**0.6 / ***	%	Sim. to ISO 62
Density	**1.17**	g/cm³	ASTM D 792

Burning Behav.	dry / cond	Unit	Test Standard
Burning behav. at 1.5 mm nom. thickn.	**HB / ***	class	IEC 60695-11-10
Thickness tested	**0.0630 / ***	in	-
Burnin behav. at thickness h	**HB / ***	class	IEC 60695-11-10
Thickness tested	**0.1181 / ***	in	-

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity, V	**>1E13 / 2E12**	Ohm*m	IEC 62631-3-1
Surface resistivity, E	*** / >1E15**	Ohm	IEC 62631-3-2
Relative permittivity, 100Hz	**4.1 / 5**	-	IEC 62631-2-1
Relative permittivity, 1MHz	**3.4 / 4**	-	IEC 62631-2-1
Dissipation factor, 100Hz	**370 / 700**	E-4	IEC 62631-2-1

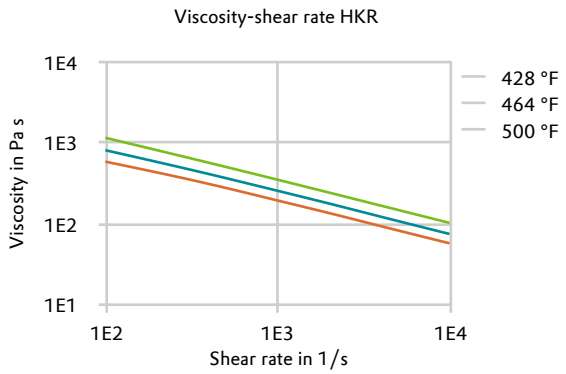
Dissipation factor, 1MHz	**260 / 450**	E-4	IEC 62631-2-1
Dielectric strength, AC, S20/S20, t. 1 mm	**1040 / 1140**	kV/in	IEC 60243-1
CTI, test solution A, 50 drops value	**600 / 600**	-	IEC 60112
Assessment of the insulation group	**I**	-	DIN EN 60664-1

Rheological properties	**dry / cond**	**Unit**	**Test Standard**
Melt volume-flow rate, MVR	**50 / ***	cm^3/10min	ISO 1133
Temperature	**275 / ***	°C	-
Load	**5 / ***	kg	-
Molding shrinkage, parallel	**0.2 / ***	%	ISO 294-4, 2577
Molding shrinkage, normal	**0.7 / ***	%	ISO 294-4, 2577
Mold temperature	**176 / ***	°F	-
Melt temperature	**464 / ***	°F	-

Test specimen production	**dry**	**Unit**	**Test Standard**
Injection Molding, melt temperature	**464**	°F	ISO 294
Injection Molding, mold temperature	**176**	°F	ISO 294
Injection Molding, injection velocity	**7.87**	in/s	ISO 294
Injection Molding, pressure at hold	**10200**	psi	ISO 294

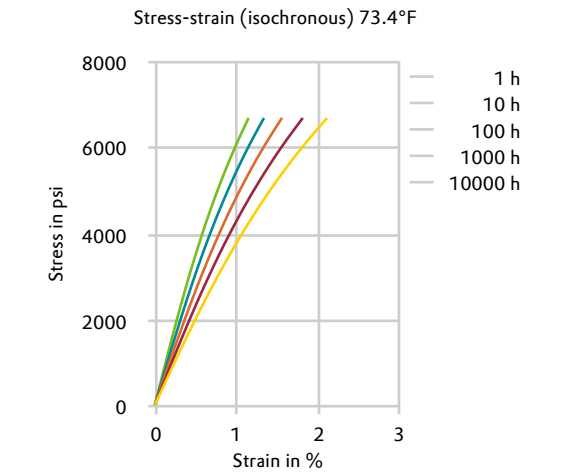
Diagrams

Viscosity-shear rate HKR



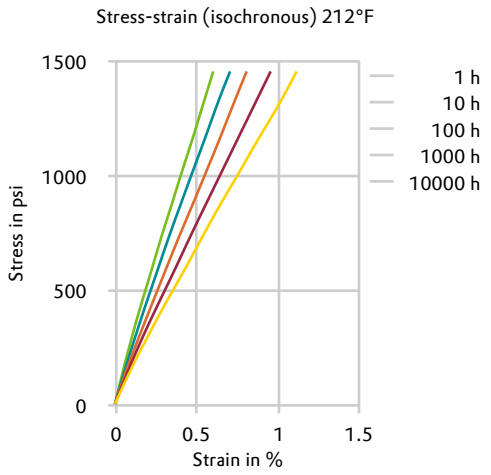
Shearstress-shear rate HKR

Stress-strain (isochronous) 73°F

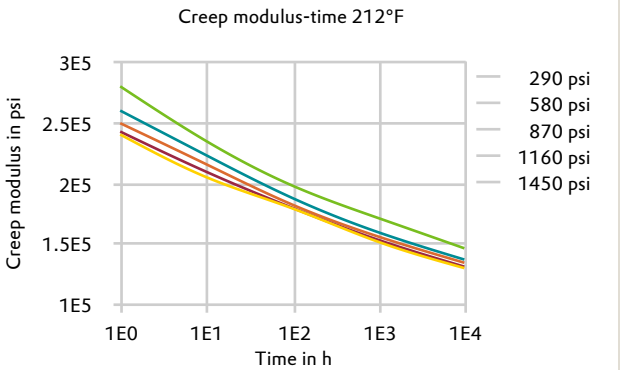


Creep modulus-time 73°F

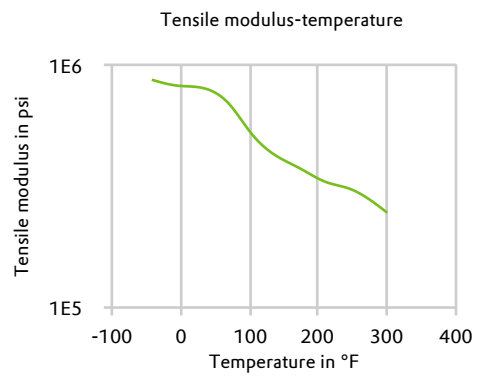
Stress-strain (isochronous) 212°F



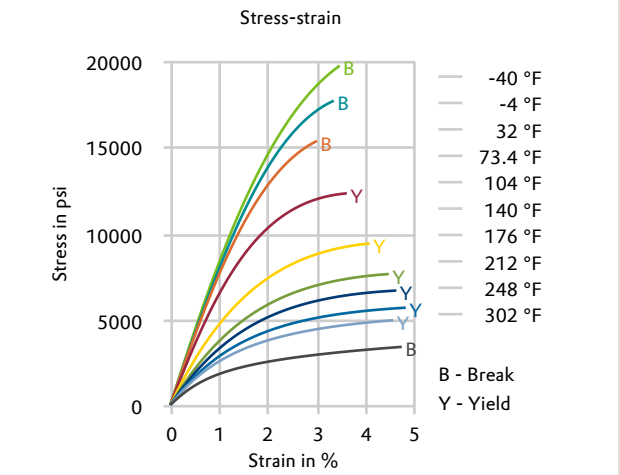
Creep modulus-time 212°F



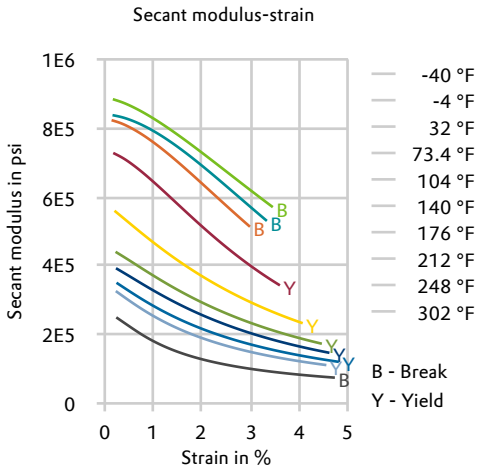
Tensile modulus-temperature



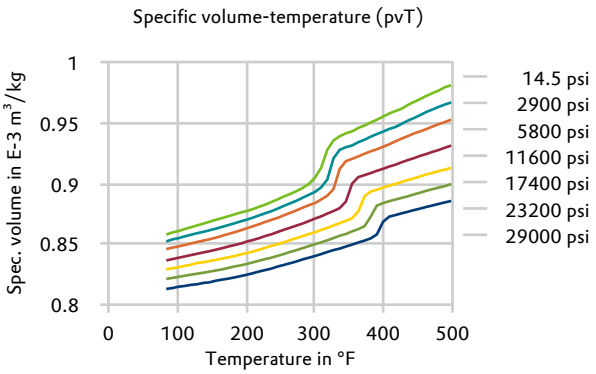
Stress-strain



Secant modulus-strain



Specific volume-temperature (pvT)



Characteristics

Applications
Electrical and Electronical, Encapsulation, General purpose

Color
Natural color

Special Characteristics
High heat resistant, Medium viscosity

Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass) (23°C)
- ✔ Citric Acid solution (10% by mass) (23°C)

Bases

- ✔ Sodium Hydroxide solution (35% by mass) (23°C)
- ✔ Sodium Hydroxide solution (1% by mass) (23°C)
- ✔ Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

- ✔ Isopropyl alcohol (23°C)
- ✔ Methanol (23°C)
- ✔ Ethanol (23°C)

Hydrocarbons

- ✔ n-Hexane (23°C)
- ✔ Toluene (23°C)
- ✔ iso-Octane (23°C)

Ketones

- ✔ Acetone (23°C)

Ethers

- ✔ Diethyl ether (23°C)

Mineral oils

- ✔ SAE 10W40 multigrade motor oil (23°C)
- ✔ Insulating Oil (23°C)

Standard Fuels

- ✔ ISO 1817 Liquid 1 (60°C)
- ✔ ISO 1817 Liquid 2 (60°C)
- ✔ ISO 1817 Liquid 3 (60°C)
- ✔ ISO 1817 Liquid 4 (60°C)
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- ✔ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✔ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✔ Diesel EN 590 (100°C)

Salt solutions

- ✔ Sodium Chloride solution (10% by mass) (23°C)
- ✔ Sodium Carbonate solution (20% by mass) (23°C)
- ✔ Sodium Carbonate solution (2% by mass) (23°C)
- ✔ Zinc Chloride solution (50% by mass) (23°C)

Other

- ✔ Ethyl Acetate (23°C)
- ✔ Hydrogen peroxide (23°C)

- ✔ DOT No. 4 Brake fluid (120°C)
- ✔ Water (23°C)

Rheological calculation properties	dry	Unit	Test Standard
Density of melt	**67.4**	lb/ft³	-
Thermal conductivity of melt	**1.8**	BTU in/(hr ft² °F)	-
Spec. heat capacity of melt	**0.992**	BTU/(lb·F)	-
Ejection temperature	**356**	°F	-
Min. mold temperature	**86**	°F	-
Max. mold temperature	**212**	°F	-
Min. melt temperature	**464**	°F	-
Max. melt temperature	**536**	°F	-

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